

500 SERIES PREMIUM (EJECTOR) WATER COOLED OFFSET HOLDERS

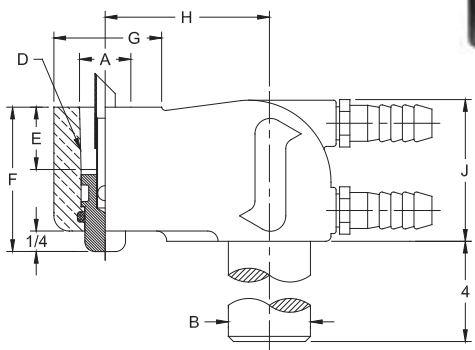
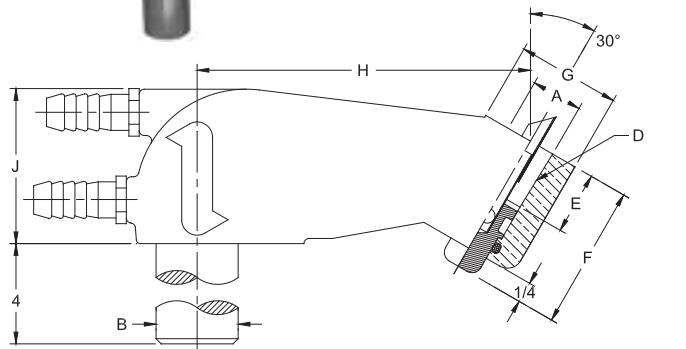


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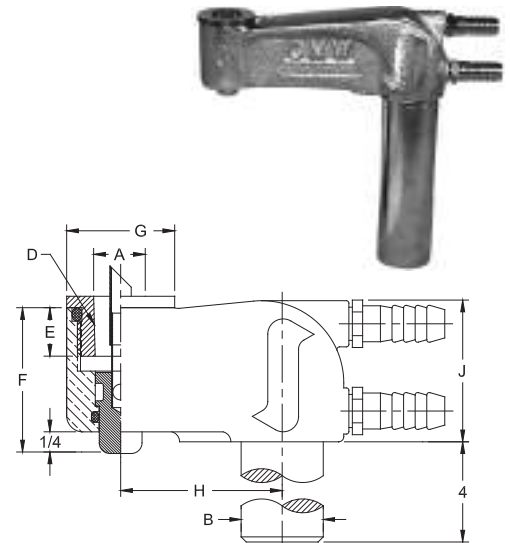
500 SERIES PREMIUM HOLDER (90° HEAD)									500 SERIES PREMIUM HOLDER (30° HEAD)								
																	
																	
500 SERIES PREMIUM HOLDER (90° HEAD)									500 SERIES PREMIUM HOLDER (30° HEAD)								
Part No. Holder Assy.	Major Taper Dia. A*	Shank Dia. B*	RW Taper D	Engagement With Electrode E	Head Height F	Head Dia. G	Offset H	Head Thickness J	Part No. Holder Assy.	Major Taper Dia. A*	Shank Dia. B*	RW Taper D	Engagement With Electrode E	Head Height F	Head Dia. G	Offset H	Head Thickness J
18-502		1							18-562	.625	1						
18-503	.625	1-1/4	5 RW	3/4	1-13/16	1-1/4	2	1-23/32	18-563	.625	1-1/4	5 RW	3/4	1-13/16	1-5/16	4	1-7/8
18-504		1-1/2							18-564		1-1/2						
18-505	.875	1-1/4	7 RW	1-1/8	2-7/32	1-1/2	2	1-23/32	18-565	.875	1-1/4	7 RW	1-1/8	2-7/32	1-9/16	4	1-7/8
18-506		1-1/2							18-566		1-1/2						
18-522	.625	1	5 RW	3/4	1-13/16	1-1/4	4	1-7/8									
18-523		1-1/4															
18-524		1-1/2															
18-525	.875	1-1/4	7 RW	1-1/8	2-7/32	1-1/2	4	1-7/8									
18-526		1-1/2															

*Other shank diameters and lengths or tapers available on special order

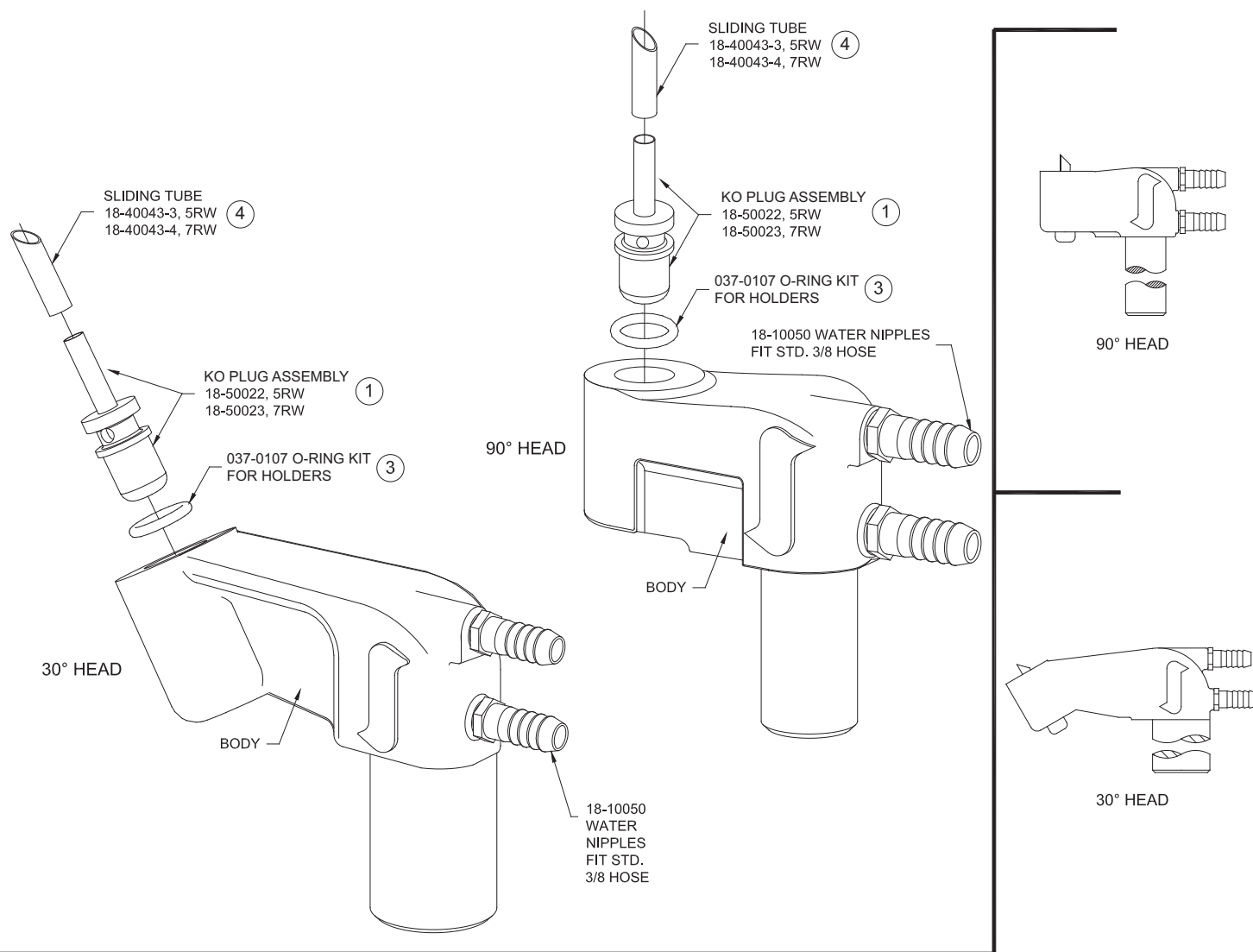
500 SERIES PREMIUM (EJECTOR) WATER COOLED ELECTRODE HOLDERS WITH THREADED ADAPTERS

500 SERIES PREMIUM HOLDER WITH THREADED ADAPTERS											
Part No. Holder Assy.	Head Angle	Major Taper Dia. A*	Shank Dia. B*	RW Taper D	Engagement With Electrode E	Head Height F	Head Dia. G	Offset H	Head Thickness J	Part No. Threaded Adapter	
18-5035	90°	.625	1-1/4	5 RW	3/4	1-13/16	1-1/4	2	1-23/32	18-7875	
18-5036		.750		6 RW	7/8	1-15/16				18-7876	
18-5045	90°	.625	1-1/2	5 RW	3/4	1-13/16	1-1/4	2	1-23/32	18-7875	
18-5046		.750		6 RW	7/8	1-15/16				18-7876	
18-5235	90°	.625	1-1/4	5 RW	3/4	1-13/16	1-1/4	4	1-7/8	18-7875	
18-5236		.750		6 RW	7/8	1-15/16				18-7876	
18-5245	90°	.625	1-1/2	5 RW	3/4	1-13/16	1-1/4	4	1-7/8	18-7875	
18-5246		.750		6 RW	7/8	1-15/16				18-7876	
18-5635	30°	.625	1-1/4	5 RW	3/4	1-13/16	1-1/4	4	1-7/8	18-7875	
18-5636		.750		6 RW	7/8	1-15/16				18-7876	
18-5645	30°	.625	1-1/2	5 RW	3/4	1-13/16	1-1/4	4	1-7/8	18-7875	
18-5646		.750		6 RW	7/8	1-15/16				18-7876	

*Other shank diameters and lengths or tapers available on special order



500 SERIES PREMIUM (EJECTOR) WATER COOLED OFFSET HOLDERS



Part No. Holder Assy.	Taper	Angle Of Head	KO Plug Assembly 1	Sealing Ring 3	Sliding Tube 4	Shank Dia.
18-502 18-503 18-504	5 RW	90°	18-50022	18-10060-10	18-40043-3	1 1-1/4 1-1/2
18-505 18-506	7 RW	90°	18-50023	18-10060-12	18-40043-4	1-1/4 1-1/2
18-522 18-523 18-524	5 RW	90°	18-50022	18-10060-10	18-40043-3	1 1-1/4 1-1/2
18-525 18-526	7 RW	90°	18-50023	18-10060-12	18-40043-4	1-1/4 1-1/2
18-562 18-563 18-564	5 RW	30°	18-50022	18-10060-10	18-40043-3	1 1-1/4 1-1/2
18-565 18-566	7 RW	30°	18-50023	18-10060-12	18-40043-4	1-1/4 1-1/2

500 SERIES THREADED PREMIUM (EJECTOR) REPLACEMENT PARTS

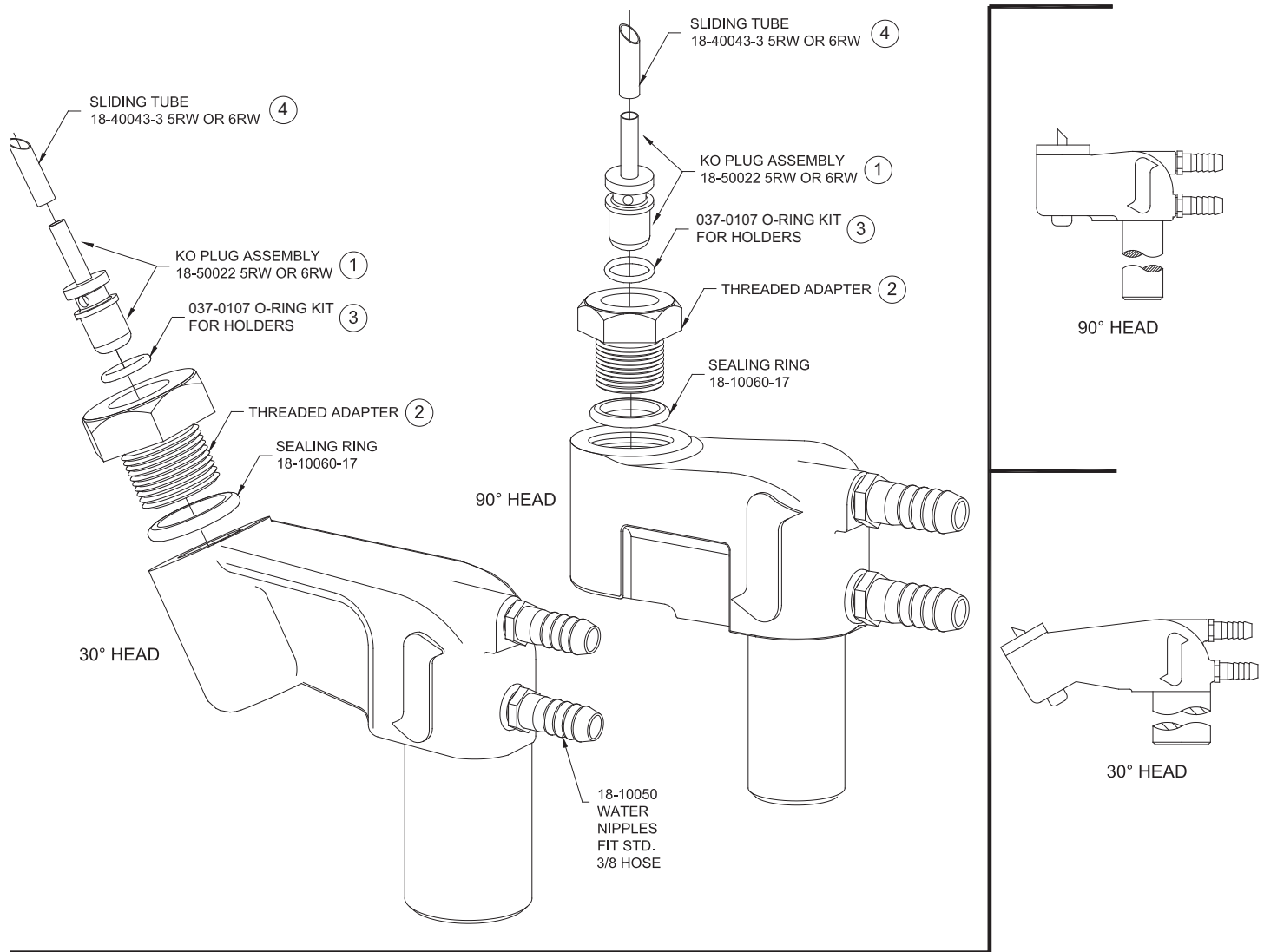


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500 SERIES PREMIUM (EJECTOR) WATER COOLED OFFSET HOLDERS WITH THREADED ADAPTER



Part No. Holder Assy.	Taper	Angle Of Head	KO Plug Assembly 1	Sealing Ring 3	Sliding Tube 4	Shank Dia.	Threaded Adapter 2
18-5035 18-5036	5 RW 6 RW	90°	18-50022	18-10060-10	18-40043-3	1-1/4	18-7875 18-7876
18-5045 18-5046	5 RW 6 RW	90°	18-50022	18-10060-10	18-40043-3	1-1/2	18-7875 18-7876
18-5235 18-5236	5 RW 6 RW	90°	18-50022	18-10060-10	18-40043-3	1-1/4	18-7875 18-7876
18-5245 18-5246	5 RW 6 RW	90°	18-50022	18-10060-10	18-40043-3	1-1/2	18-7875 18-7876
18-5635 18-5636	5 RW 6 RW	30°	18-50022	18-10060-10	18-40043-3	1-1/4	18-7875 18-7876
18-5645 18-5646	5 RW 6 RW	30°	18-50022	18-10060-10	18-40043-3	1-1/2	18-7875 18-7876