NON-PILOTING NUT WELDING ELECTRODES

FEATURES AND SPECIFICATIONS

- 10W faced RWMA CLASS 2 material
- Insulated pin made of anodized aluminum
- Insulated pins are treated to 55 HRC for wear resistance
- Use with tapered electrode holders
- Use with flat faced electrodes
- Accepts external cooling chambers

TYPICAL SET-UP FOR NON PILOTING NUTS

- For additional information on cooling chamber and tapered adapter see page 27

Electrode assemblies 18-3786-XX and 18-3786-XX may be used with 5/8-18 threaded holders 18-169, 18-170, 18-171